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EO 

Educational Opportunities Tours



ALASKA Wildlife Encounter

August 17-28, 2020



**4 NIGHTS ON LAND IN ALASKA
7 NIGHTS ABOARD THE CELEBRITY MILLENNIUM**

www.EO.travel • 800-247-0017

ALASKA Wildlife Encounter

Southbound Cruise & Tour

August 17 – Anchorage, Alaska

Upon arrival in **Anchorage**, a transfer will be provided to your Anchorage hotel where your Tour Director will greet you. Enjoy the lively bars and eclectic dining this youthful city offers, or take a stroll on the Tony Knowles Coastal Trail. Overnight at the Anchorage Marriott.

August 18 – Anchorage to Denali, Alaska

In the morning, depart for Denali on the **Wilderness Express**. Soak in spectacular views of the stunning landscape from your glass-domed traincar. From 4:30 p.m., **Denali** is yours to explore. Stroll the trails that surround Denali National Park Visitor Center, or book an optional river rafting adventure down the Nenana River. Overnight at Denali Park Village.

August 19 – Denali to Talkeetna, Alaska

Begin your day in **Denali National Park** on the **Denali Natural History Tour**. Admire the pristine beauty of Alaska's unspoiled wilderness as you discover incredible taiga forests and gaze at miles of rolling tundra, while on the lookout for wildlife. In the afternoon, enjoy a scenic drive to the charming town of **Talkeetna**. From 5:30 p.m., Talkeetna is yours to discover. Relax at the Talkeetna Alaskan Lodge, situated in full view of Denali, affording breathtaking views of the tallest peak in North America. Book an optional flight with your Tour Director and let seasoned bush pilots take you over the Alaska Range, or enjoy a leisurely hike on a quiet wooded trail. Overnight at the Talkeetna Alaskan Lodge.

August 20 – Talkeetna to Alyeska, Alaska

In the morning, enjoy a scenic drive on your deluxe motorcoach to the cosmopolitan city of **Anchorage** with time for lunch on your own, then continuing to beautiful **Alyeska** (Girdwood) past the picturesque Turnagain Arm. Take a spectacular ride on the **Mt. Alyeska tramway** for breathtaking views, while soaring 2,300 feet above the ground. From 4:00 p.m., Alyeska is yours to explore. Enjoy the luxury amenities of the Alyeska Resort, like the heated swimming pool with mountain views, or book an optional alpine hike on the Alyeska Glacier. Overnight at Hotel Alyeska.

August 21 – Seward, Alaska

Set off on a scenic drive along the Seward Highway to the **Alaska Wildlife Conservation Center**, where you'll meet Alaska's famous wildlife up close. Continue to **Seward's Alaska SeaLife Center**, dedicated to the preservation of sea wildlife. In **Seward**, join the Millennium for your 7-night cruise to Vancouver. Edging the Kenai Peninsula and framed by the glacier-covered Kenai Mountains that run along its southeastern spine, Seward is a rustic port town whose grand terrain will leave you breathless. The pristine wilderness of the Kenai Peninsula is home to

Southbound Cruise Itinerary

Date	Port	Arrive	Depart
Aug. 17	Arrive in Anchorage, Alaska		
Aug. 18	Anchorage, Alaska/Denali		
Aug. 19	Denali /Talkeetna, Alaska		
Aug. 20	Anchorage/Alyeska, Alaska		
Aug. 21	Embark in Seward, Alaska		8:00 PM
Aug. 22	Hubbard Glacier (Cruising)	2:00 PM	6:00 PM
Aug. 23	Juneau, Alaska	9:00 AM	9:00 PM
Aug. 24	Skagway, Alaska	7:00 AM	8:30 PM
Aug. 25	Icy Strait Point, Alaska	6:30 AM	3:00 PM
Aug. 26	Ketchikan, Alaska	9:00 AM	6:00 PM
Aug. 27	Inside Passage (Cruising)		
Aug. 28	Return from Vancouver, BC	7:00 AM	

TOURING
Included on days 2-5

nesting seabirds, countless islands, wetlands, and breathtaking coastal views. Seward is emblematic of the wildly beautiful state that is Alaska.

August 22 – Hubbard Glacier (Scenic Cruising)

Enjoy incredible picture-perfect views from just about anywhere on the ship as our dedicated onboard naturalist narrates the experience and keeps an eye out for the whales, harbor seals, and otters that hunt and play in the waters of Yakutat Bay. With its dramatic and massive 7-mile-wide face, and ever-changing wall of ice, the Hubbard Glacier lives long in the memory of any visitor to Alaska.

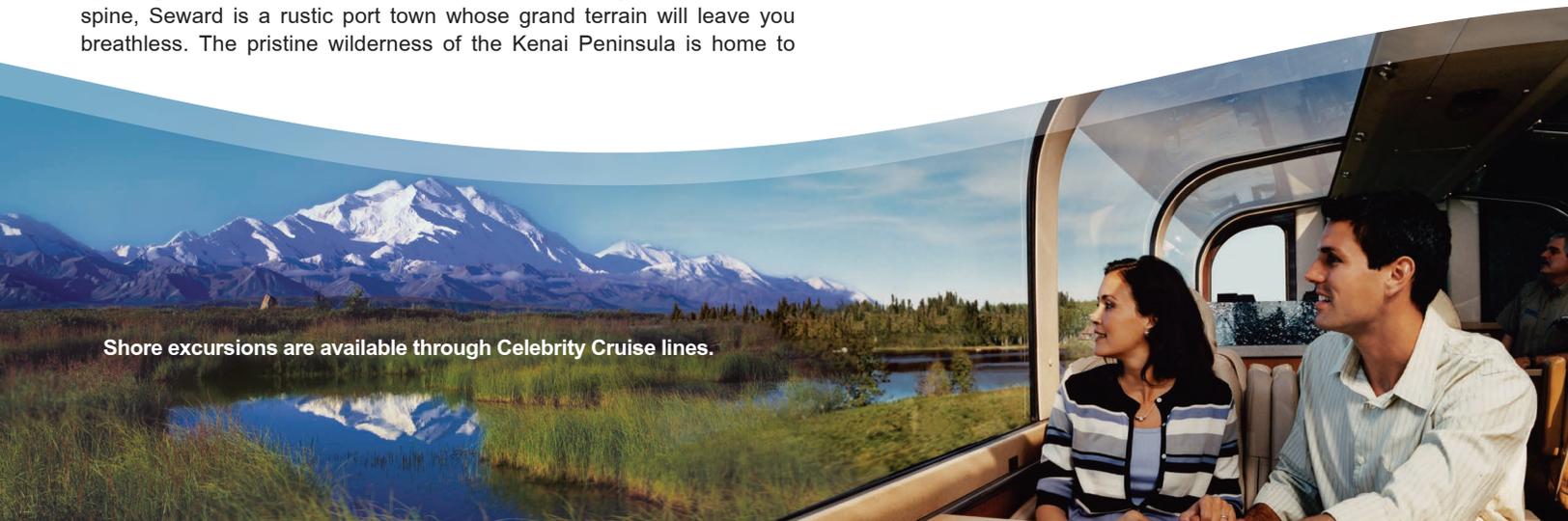
August 23 – Juneau, Alaska

Founded during a gold rush in 1880, Juneau has maintained its rugged and pioneering style while developing a cosmopolitan side. Check out the State Capital as well as the Alaska State Museum with its collection of Russian Orthodox and Gold Rush relics. Nestled at the foot of Mt. Juneau and located on the Gastineau Channel, Juneau is surrounded by some of Alaska's most spectacular scenery, including the majestic Mendenhall Glacier nearby.

August 24 – Skagway, Alaska

The great Klondike Gold Rush lives on in Skagway's charming downtown of restored 19th-century buildings and its historic railway. Located on the edge of the wilderness, this small town saw its fair

Shore excursions are available through Celebrity Cruise lines.



Itinerary continued...

share of gold rush, get rich dreamers pass through. Today, it's residents are more than welcome to share the stories of its untamed past. And there's so much fascinating history to uncover on a cruise that includes Skagway. Head to Klondike Gold Rush National Park Museum for an in-depth look at Klondike and the two routes out of Skagway – Chilkoot Pass and White Pass. From the vintage train, admire the mountains and see the 1898 trail that fortune seekers traveled on foot. The White Pass & Yukon Route Railroad runs the vintage locomotives through the famously steep Chilkoot Trail and offers sweeping mountain views during its climb toward Canada.

August 25 – Icy Strait Point, Alaska

For thousands of years, the Tlingit Indians have called this place home. Located near the city of Hoonah, and home to a historic cannery, Icy Strait Point also offers travelers the chance to view wildlife like humpback whales, orcas, seals, eagles, and brown bears, or to explore monuments to the region's fishing heritage.

August 26 – Ketchikan, Alaska

You've never tasted salmon so fresh. Known as the 'Salmon Capital of the World', Ketchikan is also the ancestral home of the Tlingit people, who have carved the world's largest collection of totem poles. If you're up for an adventure, take a canoe and nature trail excursion through the rain forest or a wilderness exploration followed by a sumptuous crab feast you'll long remember.

August 27 – Inside Passage (Scenic Cruising)

You'll sail beyond the Inside Passage into the more protected Alaska Inside Passage in southeastern Alaska. This complex labyrinth of fjords, bays, and lush green islands is home to an abundance of wildlife, including orca, mountain goats, bald eagles, bears, puffins, sea otters and much more. During the summer months, the long hours of daylight allow for ample opportunities for nature photos on your Inside Passage Cruise. You'll never forget the sight of 40-ton whales hurling themselves into the air, almost completely escaping the water. If you're especially lucky, you could see them swimming together to create a bubble net, trapping and eating fish by the giant mouthful.

August 28 – Vancouver, British Columbia

Disembark your cruise this morning in Vancouver and make your way to the airport for your return flight home. Among the world's most livable cities - diverse, cultural, and beautiful - this culinary capital treats you to fresh local seafood, farm-to-table produce, and authentic Asian flavors. West Coast architecture - modernism with a woodsy bent - emerged here. But while downtown shines with steel and glass, its epicenter is green Stanley Park, a 1,000-acre oasis of spectacular beaches, trails, and views. North of town, ride scenic Sea to Sky Highway along the coast and through the forest toward Whistler, 2,200 feet above sea level. On your way, behold lofty Shannon Falls and brave the heart-pounding Sky Pilot Suspension Bridge.

IMPORTANT NOTE:

Passengers are responsible for meals at hotels and during land packages unless otherwise noted in this brochure. Every effort has been made to ensure the accuracy of this brochure; however, the following may change without notice as the cruise line has the ultimate control over your voyage: (1) Cruise - the cruise line may alter the length of the cruise and the order of and/or inclusion of ports; (2) Hotels - when necessary and without notice, the cruise line may substitute hotels of an equal standard including during land programs and pre-post cruise tours. (3) Rates - in addition, the rates for hotels and pre-post cruise tour packages are subject to change without notice at the discretion of the cruise line. Hotels rates are per person and include room taxes and bellman gratuities unless otherwise noted. (4) Tours and activities as described, other than optional activities, are included in your Cruisetour vacation from day 2-5. (5) Shore excursions during your cruise are not included.

Aboard the

Celebrity Millennium

As part of Celebrity's \$500-million fleet-wide modernization program, the Celebrity Millennium is now making even more waves in the cruise world. From adding brand new staterooms and elevating design concepts and technology across the ship to adding The Retreat, an exclusive suite class experience including The Retreat Sundeck and The Retreat Lounge, the change is phenomenal. Slip into new eXhale bedding featuring cashmere mattresses that will surround you in luxury—literally. Marvel at completely new bathroom modernizations. Wine and dine in reimagined restaurants and lounges, including the main dining room, Oceanview Café, Sunset Bar, and Rendezvous Lounge. Surrender your senses in the newly redesigned spa. Shop in new retail boutiques. The Celebrity Revolution will change the way you experience the world aboard Celebrity Millennium.



Register Early & Save

\$200 register by June 30, 2019	\$150 register by August 31, 2019	\$100 register by October 30, 2019
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Full deposit required. Savings deducted from balance.

CRUISE PRICING*

11	Interior Stateroom	\$2329*
8	Ocean View Stateroom	\$2769*
2B	Veranda Stateroom	\$3679*

*Rates are per person, based on double occupancy
All prices reflect a 4% cash discount

*Does not include airfare, transfers, shore excursions, gratuities, cruise taxes & fees.

Purchase Domestic Airfare through EO
Includes Fuel Surcharges and Taxes (subject to change)
To Fly from a City near you call 1-800-247-0017 X590
or register online at www.eo.travel

TRAVEL REGISTRATION FORM

Mail to: **EO Tours** • P.O. Box 6098, Lakeland, FL 33807-6098
863-648-0383 • email: eo@travelwithus.com

Host: _____ **ID#:** _____ **Tour:** **AG20**

Departure City: _____ **Departure Date:** **08/17/20 (X)**

First, Middle & Last Name must be submitted as it appears on your passport:

Guest 1: First Name: _____ (Preferred Name) _____

Middle Name: _____ **Last Name:** _____ **Title:** _____

Street Address: _____ **P.O. Box:** _____

City: _____ **State:** _____ **Zip Code:** _____

Phone: _____ **Alt. Phone:** _____

Email: _____ Send me emails about my trip/EO promos

Birth Date: ____/____/____ **State of Birth:** _____ **Sex:** Male Female

Emergency Contact: _____ **Relationship:** _____

Phone: _____ **Alt. Phone:** _____

How did you learn about this tour? _____

Guest 2: First Name: _____ (Preferred Name) _____

Middle Name: _____ **Last Name:** _____ **Title:** _____

Street Address: _____ **P.O. Box:** _____

City: _____ **State:** _____ **Zip Code:** _____

Phone: _____ **Alt. Phone:** _____

Email: _____ Send me emails about my trip/EO promos

Birth Date: ____/____/____ **State of Birth:** _____ **Sex:** Male Female

Emergency Contact: _____ **Relationship:** _____

Phone: _____ **Alt. Phone:** _____

How did you learn about this tour? _____

Cabin Selection: Interior Stateroom (11) Ocean View Stateroom (08)

Deluxe Ocean View w/Veranda (2B)

Alternate: _____ (Required, only used if 1st choice is unavailable)

Roommate(s): _____

If No Roommate: Try to Match Me Single Room (availability limited)

Important Information Regarding Travel Protection Plan:

- 1 Travel Protection coverage cannot be added after you have paid in full.
- 2 Premium is based on TOTAL cost of trip and is non-refundable.
- 3 Coverage begins when your premium payment is received by EOT (separate from deposit & clearly designated as your travel protection premium).
- 4 Premium must be paid in full by 04/19/20.

Guest 1:

I Accept I Decline

Guest 2:

I Accept I Decline

PER PERSON DEPOSIT REQUIRED

Payment: \$ _____ **Check #** _____ (Payable to Educational Opportunities Tours)

To Register via Credit Card, you must go to www.EO.travel

By signing below, I/we certify that I have read the "Fine Print," understand its content, and agree to its terms including but not limited to the potential for price increases that may apply before payment in full has been received as set forth in the "Fine Print" and potential price increases after payment in full has been received due to government imposed taxes and fees.

Guest 1 Signature: _____

Guest 2 Signature: _____

Tour: **AG20** **Date:** **081720** **Code:** **X** 05/09/19

Travel Protection Plan Premium Rates For This Cruise

Trip Cost	Plan Cost	Trip Cost	Plan Cost
\$ 0 to \$1000 \$ 99	\$4501 to \$5000 \$499
\$1001 to \$1500 \$149	\$5001 to \$5500 \$549
\$1501 to \$2000 \$199	\$5501 to \$6000 \$599
\$2001 to \$2500 \$249	\$6001 to \$6500 \$649
\$2501 to \$3000 \$299	\$6501 to \$7000 \$699
\$3001 to \$3500 \$349	\$7001 to \$8000 \$799
\$3501 to \$4000 \$399	\$8001 to \$9000 \$899
\$4001 to \$4500 \$449	\$9001 to \$10,000 \$999

Schedule of Coverages	Maximum Benefit
Part A * Benefits provided by EOT	
Trip Cancellation	Trip Cost
Part B Benefits provided by United States Fire Insurance Co.	
Accidental Death & Dismemberment	\$25,000
Medical Expense / Emergency Assistance	\$50,000
Trip Interruption	Trip Cost
Travel Delay (Up to \$100 Per Day)	\$500
Missed Connection	\$500
Baggage and Personal Effects	\$1,000
Baggage Delay	\$100

*For New York Residents Only: Part A Benefits are travel arrangement benefits underwritten by United States Insurance Company.

For a full description of the plan, go to: www.tripmate.com/wpF429E

Conditions and Limitations

This is a brief description of the plan available for all Travel Protection sales for Trips departing January 1, 2013 and after. Certain exclusions and limitations apply and are detailed in the Certificate of Coverage. For example, coverage does not apply to any Sickness or condition of you, a Traveling Companion or a Family Member traveling with you that existed during the 60 days prior to the effective date of the coverages (The Pre-Existing Condition Exclusion is waived if payment for this plan is received by Educational Opportunities Tours, Inc. at or before the final payment due date for Your Trip or 105 days before departure date, whichever occurs first), suicide, normal pregnancy, war or any act of war, Other Covered Reasons, as defined, includes the following events or their consequences: Cancellation or interruption of your Trip due to: Inclement Weather, unannounced Strike, mechanical breakdown that causes complete cessation of services of Your Common Carrier for at least 12 consecutive hours; a documented traffic accident while en route to departure; being hijacked or quarantined; jury duty; destruction of your home or destination by fire, flood, burglary or natural disaster, being called to the emergency service of government to provide aid or relief in the event of a natural disaster; a documented theft of passports or visas; a transfer of employment of 250 miles or more; or Revocation of military leave. For further information ask for the Certificate of Coverage which fully details the coverages, provisions, limitations and exclusions of the plan offered and is available to you, upon request, at any time prior to your purchase of the plan. **This plan is underwritten by:** United States Fire Insurance Company, Eatontown, NJ. Benefits are administered by: Trip Mate, Inc., 9225 Ward Parkway, Suite 200, Kansas City, MO, 64114, 1-800-888-7292 (*in CA, dba Trip Mate Insurance Agency).

THE FINE PRINT

INCLUDED IN PRICE:

• Cruise • Deluxe cruise accommodations (based on double occupancy) • Meals on ship • Port charges \$235

NOT INCLUDED IN PRICE:

- Airfare (Sold Separately) • Shore excursions • Transportation to/from the port (Sold Separately)
- Onboard Gratuities (These will appear automatically on your onboard statement, and are the guest's responsibility)
- Cruise taxes \$195 • Optional Travel Protection Plan (see premium schedule)
- Miscellaneous fees such as visa, passports, laundry, meal beverages, excess baggage, and other items of personal nature
- Alternative restaurants that have additional fees • Visa(s)
- Any increase in taxes and/or fees imposed after the publication of this information
- \$100 Document fee for Non-US and Non-Canadian residents
- Additional fuel surcharges which may be imposed by cruise line and other suppliers
- If applicable, fuel surcharges will be paid by the passenger

ACCOMMODATIONS:

Price is per person based on double occupancy. When available, single rooms/cabins are often smaller than doubles. While EOT will try to match roommates, EOT cannot guarantee one will be available. Roommates may be assigned as late as 35 days prior to departure and, if one is not available or if you request a single, the following single room/cabin charges apply: 200% of the cabin category price selected for basic itinerary. Single staterooms are extremely limited and subject to confirmation.

PAYMENT INFORMATION:

All prices reflect a 4% discount for full payment via check.

PAYMENT SCHEDULE:

Payment Amount	Payment Due Dates & Notes
\$100	Due at the time of registration.
\$200	2nd Deposit due by 11/21/19. Guests registering after this date must submit a total deposit of \$300.
\$200	3rd Deposit due by 02/19/20. Guests registering after this date must submit a total deposit of \$500.
Full Payment	Final Payment is due for all guests by 04/19/20. If paid after the due date, a late payment fee of \$100 will be assessed.
Travel Protection	The Travel Protection Plan premium will be due no later than 04/19/20 to be in full effect. Travel protection premiums must be paid in addition to your deposits and in advance of the final payment for coverage to be in effect.
Cabin Availability	After 11/21/19 or once we have sold out of our allotment of cabins we can no longer guarantee cabin pricing. Cabins purchased after this date will be subject to availability and may require a supplemental charge.

SAVINGS:

Early registration discounts are deducted from the balance of your bill. Hosts/Co-hosts are not eligible.

REGISTRATIONS RECEIVED after April 19, 2020:

We welcome registrations after 04/19/20. Registrations received between 04/20/20-05/19/20 will incur a \$100 per person fee. Registrations received between 05/20/20-06/03/20 will incur a \$200 per person air fee. Registrations received between 06/04/20-06/18/20 will incur a \$400 per person fee. Registrations received on 06/19/20 or after will be subject to cabin availability and may require a supplemental cabin charge as well as the air fees above. Additional fees will be advised upon registration.

CANCELLATION FEES:

100% of Cancellation Fees are covered by the optional Travel Protection Program, provided premium has been paid and reason for cancellation is coverable. Those who do not take travel protection should be aware of the following cancellation penalties: From day of registration to 181 days prior to departure, you will be charged the \$100 non-refundable administrative fee plus any airline fees. Additionally, thereafter, you will be charged any airline penalties and a single room supplement if your cancellation forces your roommate into a single plus the following charges: 180-151 days = \$150; 150-121 days = \$300; 120-91 days = 50%; 90-61 days = 75% of total cruise package cost; 60 days to day of departure = 100% of total cost. Submit cancellation in writing. On or after day of departure, there will be no refund for any services not used.

FIT TO TRAVEL STATEMENT:

Passengers registering for the tour accept the responsibility for being in good health and able to walk and travel on the tour. Because many of the sites are not accessible to the physically challenged, those needing oxygen, wheelchairs, or other ambulatory assistance will find the tour extremely limiting to their experiences. If you have questions, please contact Educational Opportunities Tours Inc. for more details.

PASSPORT INFORMATION:

Passport information must be submitted no later than 04/19/20. Failure to provide your passport information may result in change fees or denial of travel. Discrepancies in information may result in change fees, delays in receiving travel documents for your trip, or denial of travel.

PRICE INCREASES

All prices quoted in this brochure are subject to change prior to payment in full due to currency fluctuations, fuel surcharge increases, government taxes and fees increases or unforeseen circumstances. In addition, you may be subject to a price increase after payment in full has been received due to potential government imposed taxes and fees.

AIRLINE ROUTES and TICKETS:

In order to keep prices low, EO does not guarantee the most direct routing to your final destination. Once "printed", airline tickets cannot be changed or refunded thereafter. Air transportation to/from your destination will be economy class on IATA and ARC carriers utilizing APEX or SUPER APEX non-refundable, non-amendable tickets for groups of 10 or more flying together on entire itinerary. If you choose to depart from a different city than your group or traveling companion, or deviate your flight and/or trip plans, and/or you are taking a pre or post tour, you may fly on a different scheduled flight(s) than the rest of your group. If you make your own air arrangements, you are responsible for booking all needed flights for your travel unless specified otherwise. Contact guest services for further details.

FLIGHT TIMES:

All flights are subject to change by the airlines without advance notice. EOT is not responsible for such changes and delays and does not reimburse expenses resulting from such delays. If you are making your own flight arrangements to the departure city, we recommend you purchase a ticket that can be exchanged without large penalties.

ADDITIONAL AIRLINE FEES:

You will likely incur additional airline checked baggage fees that are not included in the price of the tour. These fees vary by airline and are at the airline's discretion on each segment of the flight itinerary. Additionally, you may incur optional fees (food, excess baggage, overweight baggage, items of personal nature, etc.) as well. For more information, visit www.eo.travel/travelinfo/airlinefees.aspx.

DEVIATIONS:

Deviations from the standard tour program must be submitted in writing and are subject to a additional airline fees, if applicable. Transfers for passengers who deviate are not included.

ITINERARY CHANGES:

Every effort has been made to ensure the accuracy of this information; however, the order of itinerary and number of days may be altered to accommodate changes in cruise schedules and weather. The cruise line has the ultimate control over your voyage and may, without notice, alter the length of the cruise and the order of and/or inclusion of ports. EOT is in no way responsible for these changes and does not make reimbursement for such changes.

PREGNANCY/INFANT REGULATIONS

As to pregnancy, a woman cannot have begun her 24th week of pregnancy at any time before or during the cruise. If you are pregnant, please provide a medical note upon arrival at the pier for check-in from your physician stating your expected due date and medical fitness to travel. If you are in the 24th week or have completed it you will not be allowed to board. Because of the limited medical facilities, infants must be at least 24 weeks (6 months) of age on the first day of the cruise.

VALIDITY DATE:

This brochure is valid until 07/09/19. If validity date has passed, current brochures may be found at www.eo.travel. Registrations will still be accepted after the validity date.

RELEASE INFORMATION

Payment of deposit indicates permission for EOT or its agents to record the registrant's participation and appearance on video tape, audio tape, film, photograph, or any other medium and to use the registrant's name, likeness, voice, comments, submitted documentation, written papers, and/or biographical material without restrictions or limitation for any advertising, marketing, publicity, educational or promotional purpose which EOT or its agents deem appropriate, unless the registrant or guardian otherwise notifies EOT in writing prior to departure.

Except where otherwise stated, EOT acts only as agent for the relevant supplier in securing hotels, transportation and other travel services and in no event shall EOT be liable for failure by any such supplier to render any transportation, lodging or other travel service to be provided on the tour. EOT assumes no liability for injury, death, damage, loss, theft, accident, delay or irregularity which may occur by reason of any negligent or willful act or omission of any suppliers of service. EOT does not own or operate any of the suppliers of services to your tour. Similarly without limiting the foregoing, passenger agrees to hold EOT harmless for any defect in any vehicle, plane, boat, bus, car, van or other vehicle, act of war or insurrection, terrorist activity, revolt or other civil uprising, military action, strikes or labor unrest or any Act of God or for any other act of a third party. Florida law will be applicable to any dispute which arises out of/ or concerns this brochure or your tour. Any and all litigation must be brought only in and for courts in Polk County, Florida to the exclusion of litigation anywhere else in the world.

Enrollment in and payment of deposit constitutes your acceptance of the "Fine Print." Educational Opportunities Tours is the tour operator and is solely responsible for the travel program. Educational Opportunities Tours is registered with the State of Florida as a Seller of Travel. Registration No. ST24130. CST2027682-40